

# Work Order ID 88780

August-03-12 7:37:01 AM

\*88780\*

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Item ID: D2652 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing

Start Date: 8/03/12 Start Qty: 1,000.00 \*1000\* Cust Item ID:  
 Required Date: 8/24/12 Req'd Qty: 1,000.00 \*1000\* Customer:

Reference:

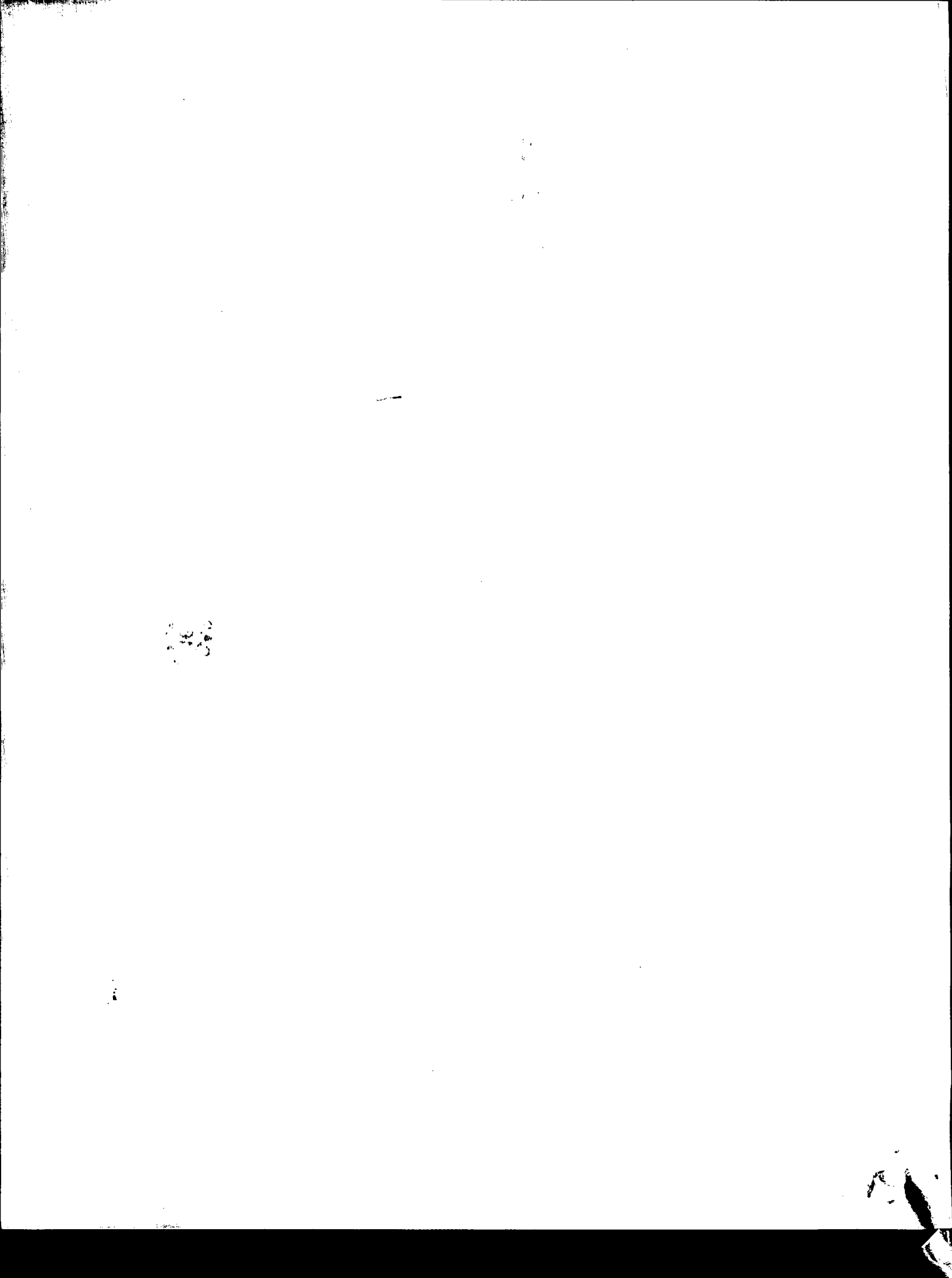
Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2652	Rev A								

100 Hardinge CNC LATHE SMALL 0.00  
 \*100\*  
 Hardinge *perch*  
 Hardinge CNC Lathe Small  
 Memo  
 1-TURN AS PER FOLIO FA252 & DWG D2652FOLIO  
 REV: DWG REV: 2-DEBURR AS REQUIRED  
*7/10: 17624*  
*CL 12/08/07 1000*

110 QC2- Inspect parts off machine FAI/FAIB 0.00  
 \*110\*  
 QC *hard*  
 Quality Control  
 Memo  
*rec'd + inspect for transit damage*  
*attached c/c to w/o*  
*Machine is pending D2652 REV. A*  
*12/15/28 995*

120 QC8- Inspect parts - second check 0.00  
 \*120\*  
 QC  
 Quality Control  
 Memo  
*DAS 16*  
*12/08/29*  
*QSPICE*  
*995*



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Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>by</u>	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

MCJ 12 108130  
MF  
12-08-30



# Picklist Print

August-03-12 7:37:00 AM

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Work Order ID: 88780

Parent Item: D2652

Parent Item Name: Bushing

Start Date: 8/03/12

Required Date: 8/24/12

Start Qty: 1,000.00

Required Qty: 1,000.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	241.5140	0.055	57.894737			
303 Round Bar 0.500"													

Location

Loc Qty

Loc Code

MAT028

241.514

117143

11.34

118509

1.36

119009

137.705

119616

36.737

121728

54.372

20.  
10.  
30.

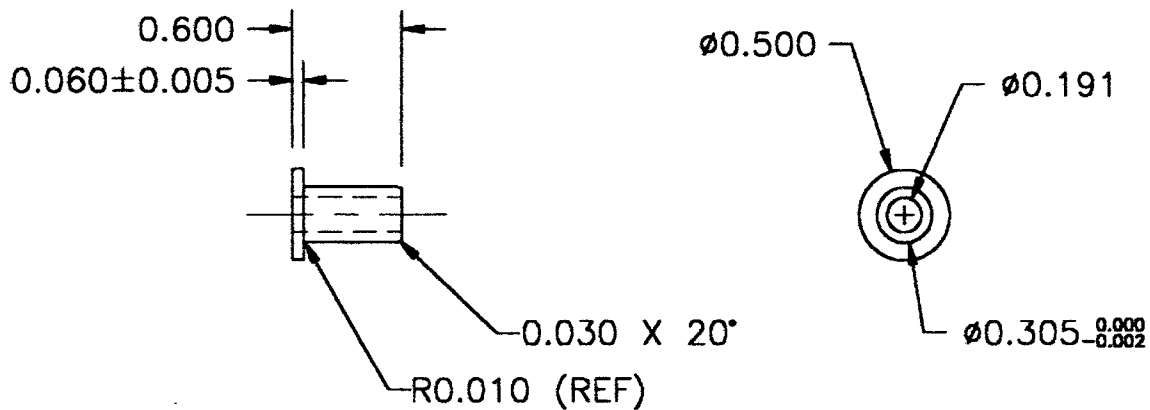
12-08-07





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO17624

Purchase Order Date 8/07/12

PO Print Date 8/07/12

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE ROAD  
ROCKLAND, ON K4K 1T2  
CANADA

Contact Name  
Vendor Phone 613-446-4544  
Vendor Fax 613-446-4556  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FIXED**  
6/25/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2570P	BUSHING	8/28/12 Yes	✓ 1,000.00 Each		\$2.1800	\$2,180.00
		Special Inst:	MACHINE AS PER DWG D2570 REV. B B88781				
2	D2652P	BUSHING	8/28/12 Yes	1,000.00 Each		\$1.9800	\$1,980.00
		Special Inst:	MACHINE AS PER DWG D2652 REV. A B88780				
3	D3403-3P	BUSHING	8/28/12 Yes	500.00 Each		\$3.9300	\$1,965.00
		Special Inst:	MACHINE AS PER DWG D3403 REV. D B88783				

**CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY**

PO Total: \$6,125.00

Change Nbr: 1

Change Date: 8/07/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO





A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE STREET  
ROCKLAND, ON K4K 1T2  
CANADA

Ph: (613) 446-4544  
Fax: (613) 446-4556

### Pack List

Number: 904690

Date: 23-Aug-12

#### To

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

#### Ship To


CHANTAL LAVOIE  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity		Description	
PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.			
995 ea	Part: D2652P BUSHING Job: 13332	 1262/15 PO: PO17624	Rev: A Line: 2
DATE : 23 - Aug 2012			
CERTIFIED SIGNATURE : J. Ayotte			
RECEIVER SIGNATURE : _____			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT ARE IN CONFORMANCE WITH THE REQUIREMENTS, SPECIFICATIONS, AND DRAWINGS REFERENCED IN THE ABOVE PURCHASE ORDER. I.S.O. 9001 : 2008 REGISTERED / MADE IN CANADA			

